

Solid State Compatibility Studies between Budesonide with Some Excipients by using HPLC

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ABSTRACT

Compatibility studies are essential for preformulation studies of formulation development. In the present study, HPLC method used for the investigation and to determine the possible interactions between Budesonide and some excipients like sugar spheres, Ethyl cellulose (Aquacoat ECD 30), acetyl tributyl citrate (ATBC), Methacrylic acid copolymer C dispersion (Eudragit L30D55), triethyl citrate (TEC), polysorbate 80 and talc when stored in elevated temperature conditions. The drug and excipient binary mixtures were evaluated by examining the pure Budesonide or Budesonide-excipient powder mixtures which were stored under different conditions (40°C/75%RH & 25°C/60%RH after 30 days) using High Performance Liquid Chromatography (HPLC). The results demonstrate the suitability of Budesonide with sugar spheres, Ethyl cellulose (Aquacoat ECD 30), acetyl tributyl citrate (ATBC), Methacrylic acid copolymer C dispersion (Eudragit L30D55), triethyl citrate (TEC), polysorbate 80 and talc when stored in elevated temperature conditions.

Keywords: Budesonide, Compatibility Studies, HPLC, Preformulation Studies

1.0 INTRODUCTION

The assessment of possible incompatibilities between an active drug substance and different categories of excipients forms an important role as a part of the preformulation stage to identify product's stability as well as its reproducibility with ensured therapeutic efficacy [1]. Although these excipients selected for pharmaceutical dosage forms with no pharmacological action [2], but these may participate in physical and chemical interaction and cause serious degradation of active pharmaceutical ingredients with poor dissolution rate and non-uniformity of dose forms [3]. Over the decade, various methods have been developed to identify drug excipients compatibility as a part of formulation development process [4]. The functional groups within the drug molecule may change the activity of each other, hence alters the therapeutic affectivity [5,6]. The routine drug-excipient interactions can be studied by two methods, i.e. DSC and quantitative assay by HPLC after isothermal stress tests (IST). DSC allows the fast evaluation of possible

incompatibilities; however, the interpretation of DSC results is not always easy. Hence, the DSC results must be interpreted carefully and some complementary techniques, such as Fourier transform infrared (FTIR) spectroscopy, microscopy or powder X-ray powder diffractometry (pXRD), provides data indicating alteration in position of functional groups of drug in physical mixtures and can be useful in avoiding misleading conclusions [7,9-13]. The IST involves storage of drug-excipient blends with or without moisture at high temperature to accelerate drug ageing and interaction with excipients. The normal duration of study could be around 3-4 weeks (8). These analyses can be applied to provide information on physicochemical properties of substances with respect to compatibility by predicting future problems of stability prior to the final solid dosage formulation [14]. Budesonide is a mixture of C-22S (epimer A) and C-22R (epimer B) epimers of 16 α , 17-[(1RS)-butylidenebis (oxy)]-11 β , 21-dihydroxypregna-1, 4-diene-3, 20-dione used in inflammatory bowel disease. One of the most common uses of Budesonide is in ulcerative colitis and Crohn's disease.

The aim of this study was to prepare budesonide (BUD) enteric pellets containing capsule formulations and determine the possible interactions between

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budesonide and some excipients sugar spheres, Ethyl cellulose (Aquacoat ECD 30), acetyl tributyl citrate (ATBC), Methacrylic acid copolymer C dispersion (Eudragit L30D55), triethyl citrate (TEC), polysorbate 80 and talc which are commonly used in solid dosage forms by using High performance liquid chromatography(HPLC) quantitative methods.

2.0 MATERIALS AND METHODS:

2.1 Materials:

Budesonide was obtained from aarti industries ltd, Mumbai. Sugar spheres were supplied from JRS pharma, Germany, Ethyl cellulose aqueous dispersion (Aquacoat ECD 30) was procured from FMC BioPolymer, Mumbai, Acetyl tributyl citrate was procured from Vertellus, Mumbai, Talc was procured from Luzenac Val chisone, Hyderabad, Methacrylic acid copolymer dispersion type C (Eudragit L 30D 55) was procured from Evonik industries, Mumbai, and triethyl citrate and polysorbate 80 were procured from Merck, Mumbai. All other chemicals were obtained commercially as HPLC or analytical grade reagents.

2.2 Methods:

2.2.1 Preparation of Physical mixtures:

The selection of adequate excipients for the formulation was based on the characteristics of the drug and its compatibility with other components. Ethyl cellulose is widely used in pharmaceutical formulations as a polymer (Dissolution rate retardant), Acetyl tributyl citrate and triethyl citrate were widely used in oral pharmaceuticals as a plasticizer in film coating of pellets and tablet formulations. Talc is used as glident and lubricant in the pellets formulation and Methacrylic acid copolymer dispersion type C (Eudragit L 30D 55) is widely used in delayed and modified release dosage forms to retard the release in acidic stage.

The drug: excipient were firstly homogeneously mixed with a pestle in a mortar, and blended in a laboratory powder mixer and then powder mixture was placed in a glass vial and stoppered the vial with rubber

stopper. The composition of the physical mixtures are shown in Table 1. These vials were loaded into $40 \pm 2^\circ\text{C}/75 \pm 5\%$ RH and $25 \pm 2^\circ\text{C}/60 \pm 5\%$ RH storage conditions in open and close conditions of glass vials. All analyses were performed using a sample of Budesonide, single excipients and binary mixtures prepared as it is described above.

S. No	Code	Sample	Ratio
1	BUD	Budesonide	NA
2	SS	Sugar spheres	NA
3	ECD	Ethyl cellulose aqueous dispersion (Aquacoat ECD 30)	NA
4	ATBC	Acetyl tributyl citrate	NA
5	TAL	Talc	NA
6	ELD	Methacrylic acid copolymer dispersion type C (Eudragit L 30D 55)	NA
7	TEC	Triethyl citrate	NA
8	PSB	Polysorbate 80	NA
9	HGCAP	Hard gelatin capsules	NA
10	PLB	Placebo	NA
11	BUD:SS	Budesonide:Sugar spheres	1:100
12	BUD:ECD	Budesonide: Aquacoat ECD 30	1:10
13	BUD:ATBC	Budesonide: Acetyl tributyl citrate	1:10
14	BUD:TAL	Budesonide :Talc	1:10
15	BUD:ELD	Budesonide: Eudragit L 30D 55	1:10
16	BUD:TEC	Budesonide:Triethyl citrate	1:10
17	BUD:PSB	Budesonide: Polysorbate 80	1:10
18	BUD:HGCAPS	Budesonide : capsules	NA
19	BUD:PLB	Budesonide:Placebo	NA

Table 1: The composition of the physical mixtures

2.3 Analytical methods:

2.3.1 Assay of Budesonide:

Determination of Budesonide was performed by HPLC(Waters company). Samples were analyzed on a Nucleosil C18 column (4.6-mm × 15-cm; 5-mm packing L1) and Budesonide was quantitated in a UV detector set at 254 nm. The mobile phase consisted of Acetonitrile and Buffer(Buffer: 3.17 mg/mL of monobasic sodium phosphate and 0.23 mg/mL of phosphoric acid. The pH is 3.2 ± 0.1) (32:68) and was

run through the HPLC system at a rate of 1.5 mL/min at room temperature. The peak area used throughout this study and the chromatographic method were validated by linearity, accuracy and precision.

Standard preparation:

An accurately weighed 20 mg of budesonide was transferred to 50 mL volumetric flask. To it 15mL of acetonitrile was added and shaken for 10 min then the volume was made up to 50 mL with buffer.

Sample preparation:

An accurately weighed sample equivalent to 20 mg of budesonide was transferred to 50mL volumetric flask, to this 15 mL of acetonitrile was added and sonicated for a period of 15 min and then volume was made up to mark with buffer.

Buffer:

An accurately weighed 317 mg of monobasic sodium phosphate (3.17 mg/mL) and 23 mg of phosphoric acid (0.23 mg/mL) was transferred to 100ml volumetric flask. The pH is 3.2 ± 0.1 .

Mobile phase preparation:

320 ml of acetonitrile (HPLC grade) and 680 ml of buffer methanol were mixed then filtered through 0.45 μ membrane filters, mobile phase was used as a diluent.

Analytical Method:

Equal volumes of 20 micro liters of samples were injected into the Nucleosil C18 column (4.6 X 15 cm, 5-mm packing L1). The mobile phase flow rate was maintained at 1.5 mL/min with 10 min runtime. The samples were detected at 254nm. The parameters were calculated by using empower 3 software.

Mobile phase: Acetonitrile and Buffer (32:68)

Mode: LC

Detector: UV 254 nm

Column: 4.6-mm \times 15-cm; 5- μ m packing L1

Flow rate: 1.5 mL/min

Injection size: 20 μ L

2.4 Validation of Analytical Method

2.4.1 Linearity

Appropriate aliquots of Budesonide standard stock solution of 400 μ g/mL was transferred to series of 100 ml volumetric flasks and the volume was made up to the mark with mobile phase to get final concentrations of 4 to 32 μ g/mL. (Table 2)

S. No	Concentration (μ g/mL)	Peak area	
		Epimer A	Epimer B
1	4.102	584606	710787
2	8.204	1169212	1421573
3	16.408	2338423	2843146
4	24.612	3507635	4264719
5	32.816	4676846	5686292
Correlation coefficient		1.0	1.0
Slope		142517	173278

Table 2: Linearity table for budesonide epimers

2.4.2 Accuracy studies

Accuracy of the proposed method was determined by recovery studies using standard addition method. The percentage recovery studies of Budesonide was carried out in triplicate 3 different levels 25%, 50%, 100% & 150% by spiking standard drug solution to the placebo. (Table 3)

Table 3: Accuracy studies of the prepared formulation

% level	Amount of API Spiked in (μ g/mL)	Peak Area of both Isomers	Amount Found in (μ g/mL)	% Recovery	Mean % Recovery	Std. Dev	% RSD
25	4.102	1294568	4.09	99.61	99.6	0.35	0.35
	4.102	1289654	4.07	99.23			
	4.102	1298641	4.10	99.92			
50	8.204	2581689	8.15	99.32	98.9	0.42	0.43
	8.204	2569887	8.11	98.87			
	8.204	2559843	8.08	98.48			
100	16.408	5182421	16.36	99.69	99.7	0.04	0.04
	16.408	5178964	16.35	99.62			
	16.408	5182569	16.36	99.69			
150	24.612	7765356	24.51	99.58	99.5	0.07	0.07
	24.612	7756984	24.48	99.47			
	24.612	7765981	24.51	99.59			

2.4.3 Precision Studies

The method precision of the method are ascertained by injecting 6 replicates of test sample % recovery, % RSD was calculated. (Table 4)

Name of the sample	Sample area	% Assay on the label claim
Precision-1	5186941	99.8
Precision-2	5198641	100.0
Precision-3	5176894	99.6
Precision-4	5176942	99.6
Precision-5	5184569	99.7
Precision-6	5186954	99.8
Mean	5185156.83	99.74
Std.Dev	8054.06	0.15
% RSD	0.16	0.16

Table 4: Precision table

2.5 Related substances(Impurities) of Budesonide:

Buffer: 3.17 mg/mL of monobasic sodium phosphate and 0.23 mg/mL of phosphoric acid. The buffer solution pH is 3.2 ± 0.1 .

Mobile phase: Acetonitrile and Buffer (32:68)

Standard solution: Dissolve a quantity of Budesonide RS in acetonitrile, and dilute quantitatively with Buffer to obtain a solution having a concentration of 0.5 mg/mL, keeping the proportion of acetonitrile in this solution to NMT 30%.

Sample solution: Dissolve 25 mg of Budesonide in 15 mL of acetonitrile in a 50-mL volumetric flask, and dilute with Buffer to volume.

Mode: LC

Detector: UV 254 nm

Column: 4.6-mm \times 15-cm; 5- μ m packing L1

Flow rate: 1.5 mL/min

Injection size: 20 μ L

System suitability

Calculate the percentage of each impurity in the portion of Budesonide taken:

$$\text{Result} = (rU/rT) \times 100$$

rU = peak area for each impurity

rT = sum of the areas of all of the peaks

Code	Sample	Ratio	Total Impurities(%)				
			Initial	25°C/60% RH-close	25°C/60% RH-open	40°C/75% RH-close	40°C/75% RH-open
BUD	Budesonide	NA	0.12	0.17	0.17	0.18	0.19
BUD:SS	Budesonide: Sugar spheres	1:100	0.12	0.18	0.19	0.23	0.25
BUD:ECD	Budesonide: Aquacoat ECD 30	1:10	0.14	0.19	0.19	0.26	0.26
BUD:ATBC	Budesonide: Acetyl tributyl citrate	1:10	0.13	0.18	0.19	0.23	0.24
BUD:TAL	Budesonide :Talc	1:10	0.13	0.19	0.19	0.25	0.25
BUD:ELD	Budesonide: Eudragit L 30D 55	1:10	0.15	0.20	0.21	0.25	0.26
BUD:TEC	Budesonide: Triethyl citrate	1:10	0.14	0.19	0.20	0.24	0.25
BUD:PSB	Budesonide: Polysorbate 80	1:10	0.15	0.18	0.19	0.23	0.24
BUD:HGCAPS	Budesonide : capsules	NA	0.14	0.19	0.20	0.26	0.28
BUD:PLB	Budesonide: Placebo	NA	0.17	0.21	0.22	0.29	0.32

Table 5: Results of Budesonide-Excipient Compatibility Studies

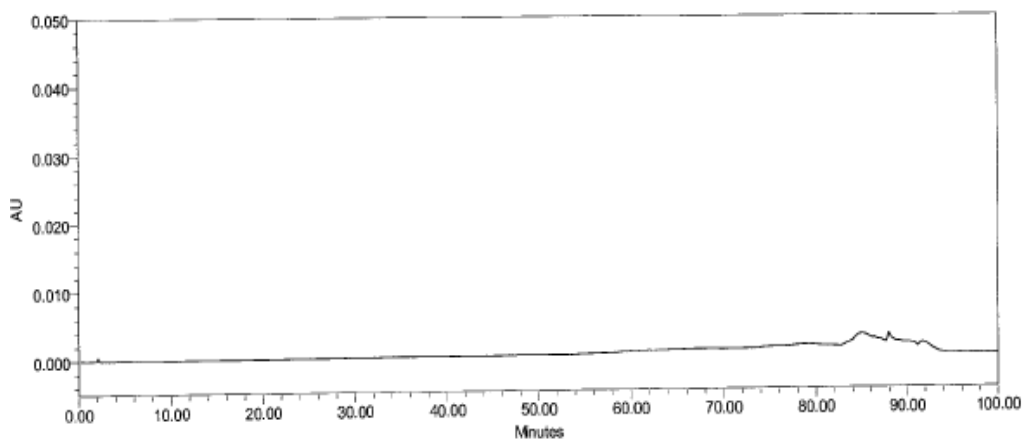


Fig1: Blank Chromatogram

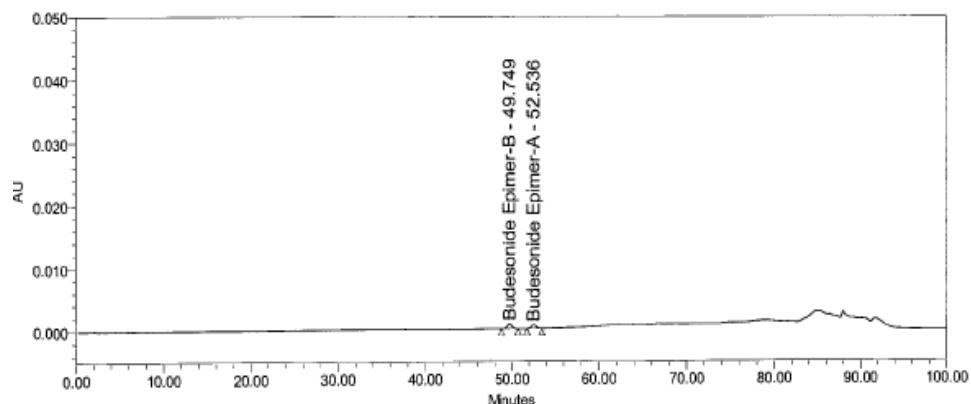


Fig 2: Standard Budesonide Chromatogram

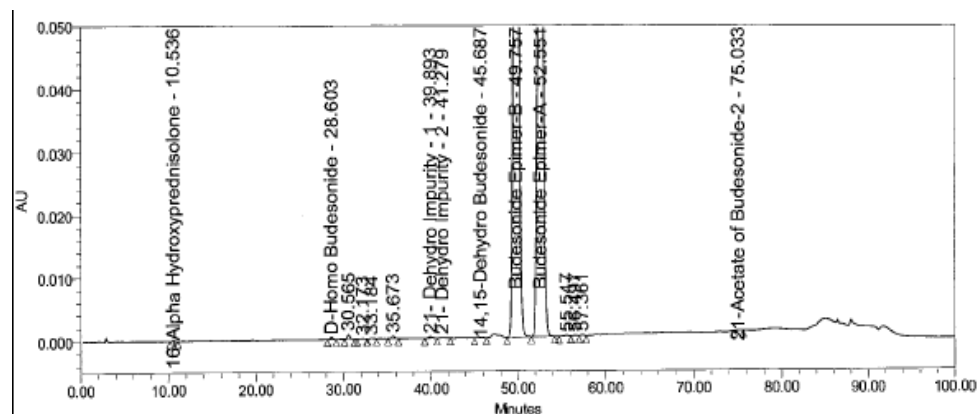


Fig 3: Sample Budesonide Chromatogram

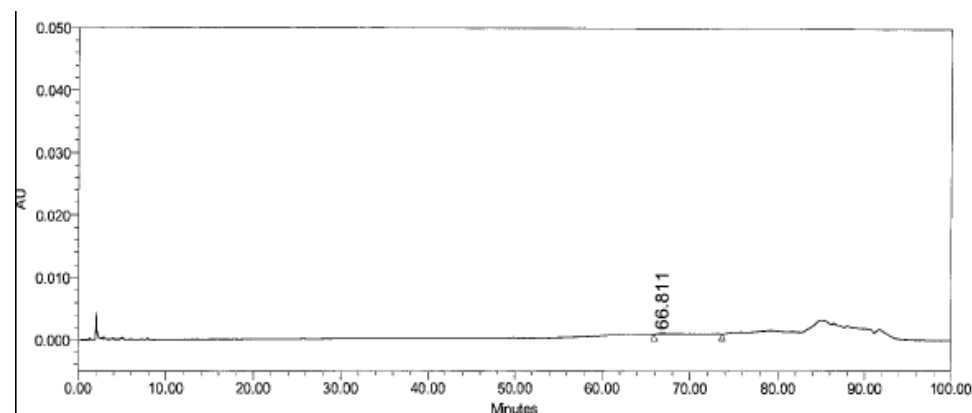


Fig 3: Sample sugar spheres Chromatogram

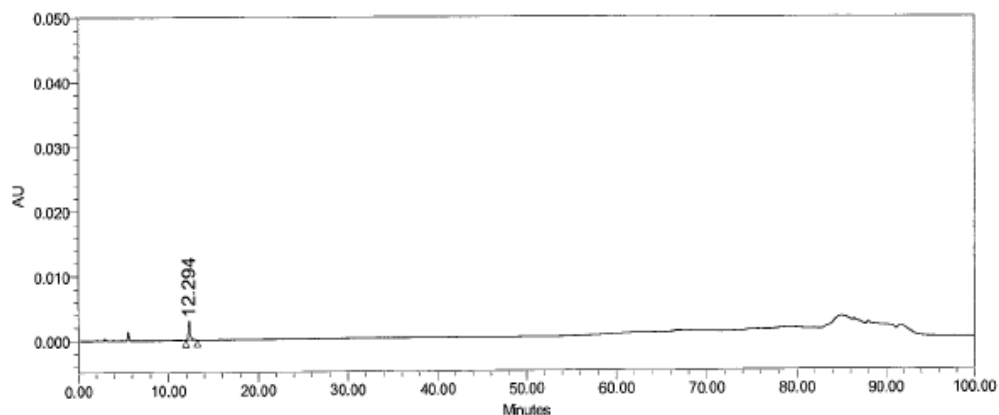


Fig 4: Sample Aqueous Ethyl cellulose dispersion (Aqua coat ECD30) Chromatogram

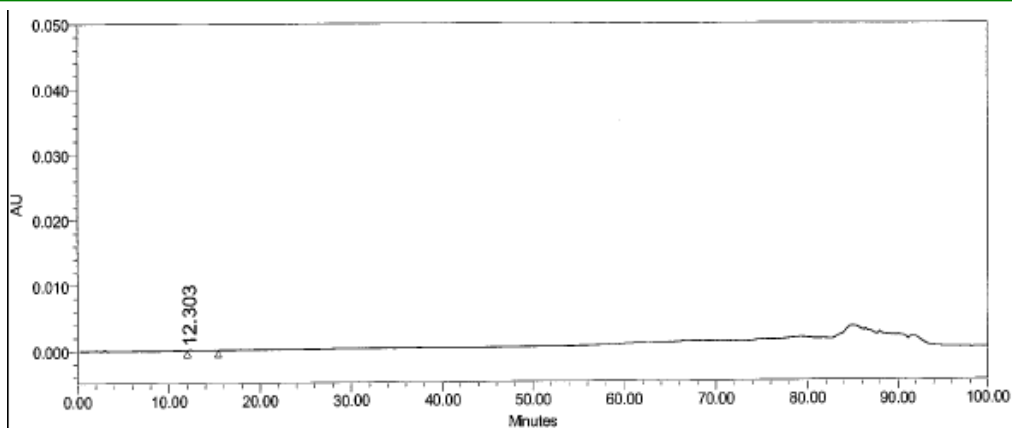


Fig 5: Sample Aacetyltributyl citrate Chromatogram

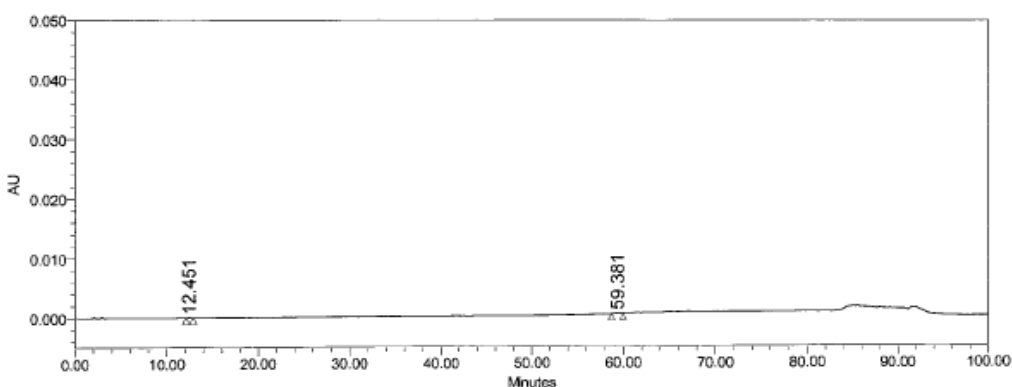


Fig 6: Sample talc Chromatogram

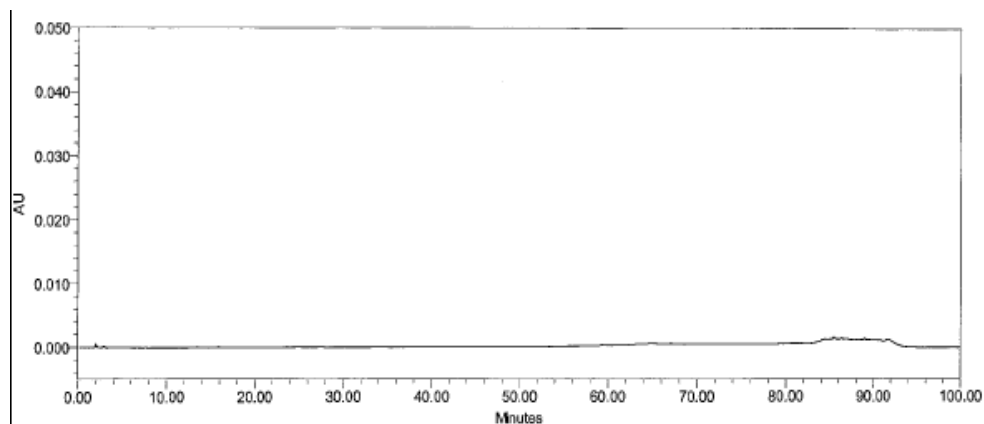


Fig 7: Sample Eudragit Chromatogram

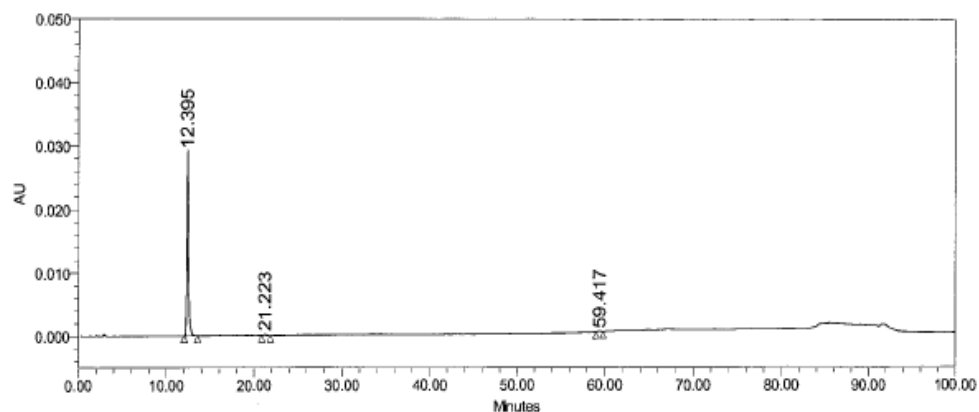


Fig 8: Sample Triethyl citrate Chromatogram

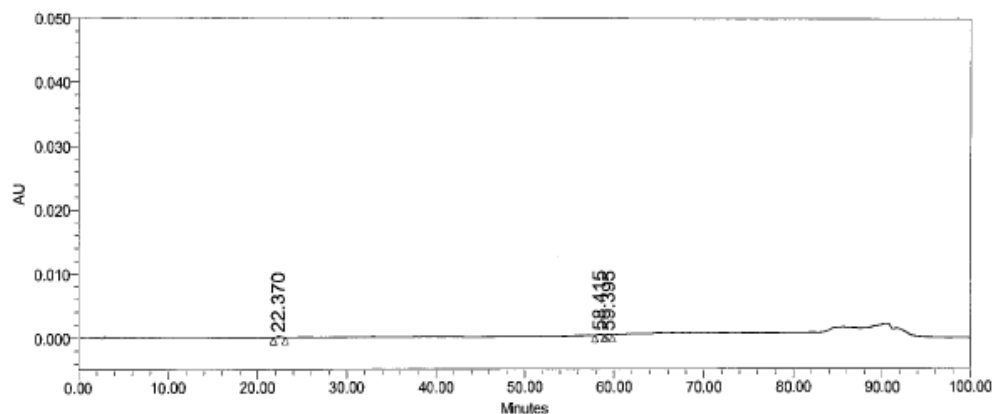


Fig 9: Sample polysorbate 80 Chromatogram

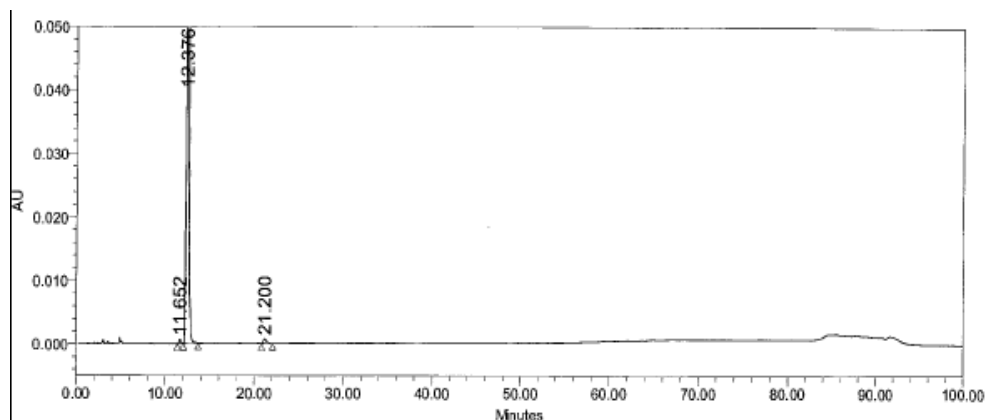


Fig 10: Sample HG capsule Chromatogram

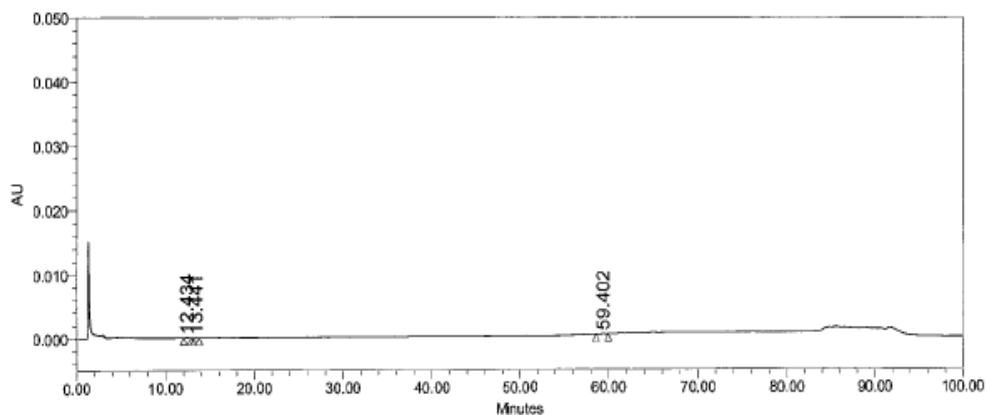


Fig 11: Sample Placebo Chromatogram

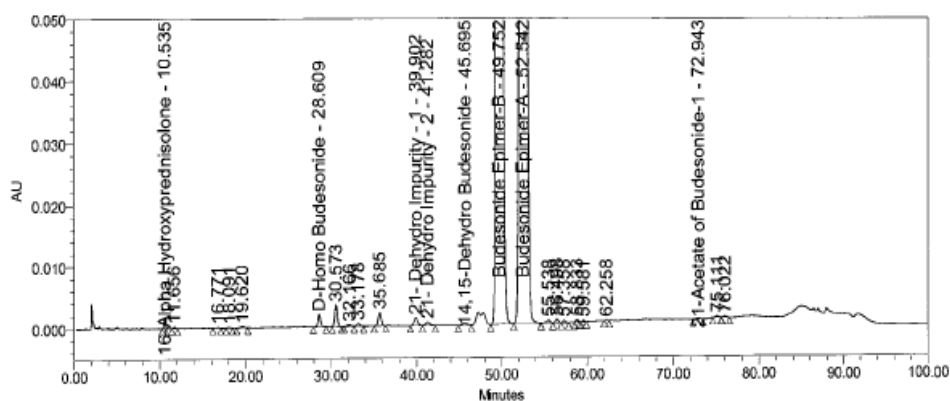


Fig 12: Sample Budesonide-Sugar Spheres Chromatogram

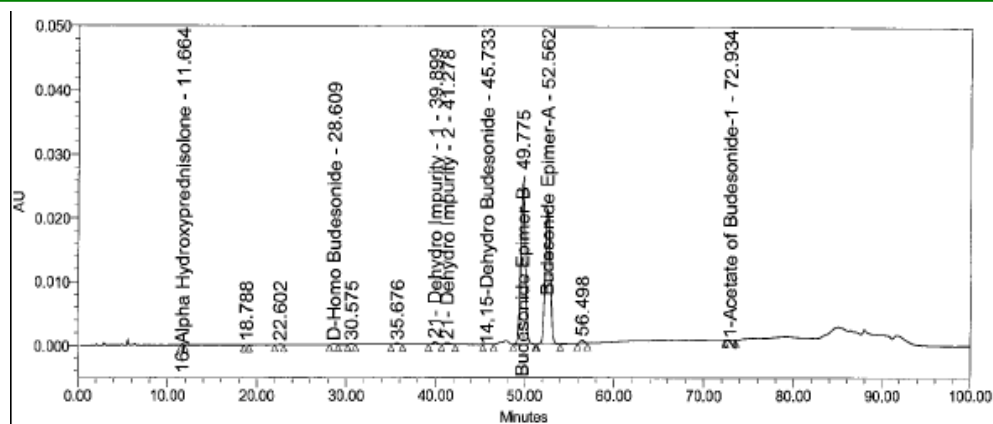


Fig 13: Sample Budesonide-Ethyl cellulose Chromatogram

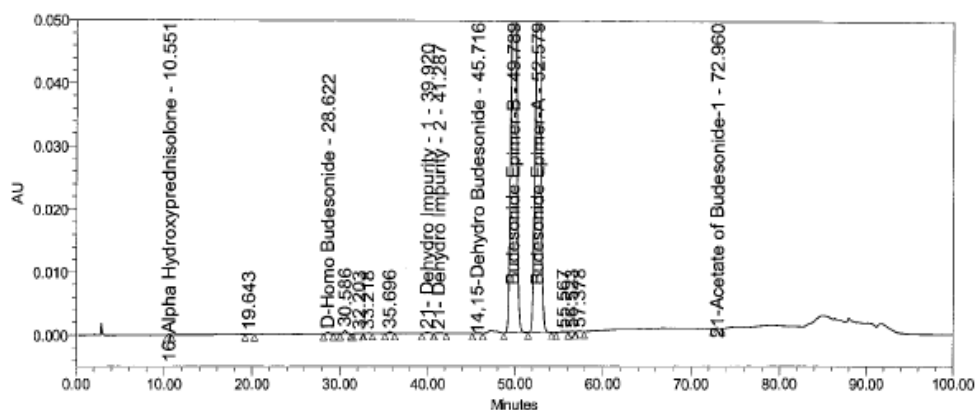


Fig 13: Sample Budesonide-Acetyltributyl citrate Chromatogram

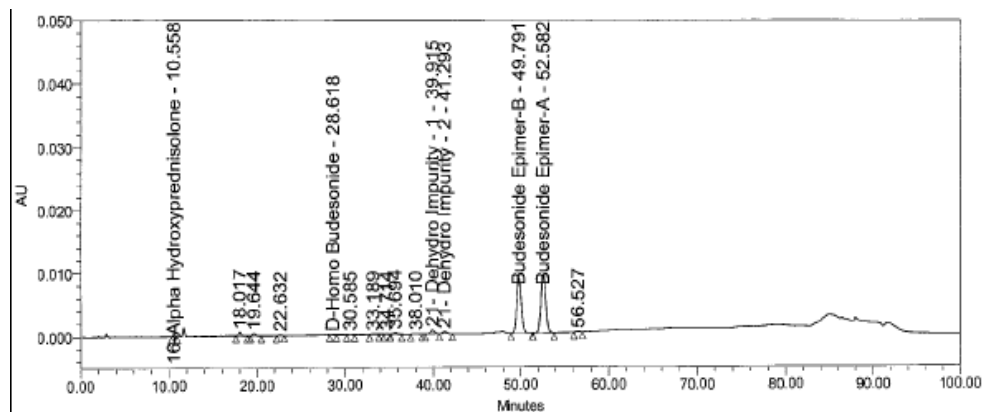


Fig 14: Sample Budesonide-Talc Chromatogram

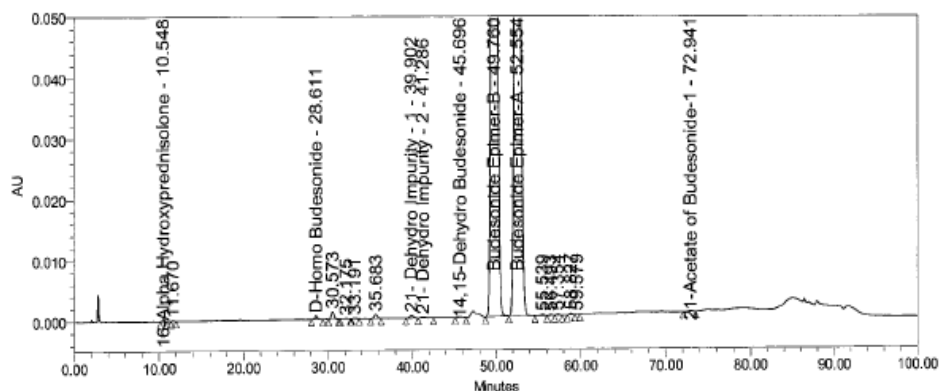


Fig 15: Sample Budesonide-Eudragit Chromatogram

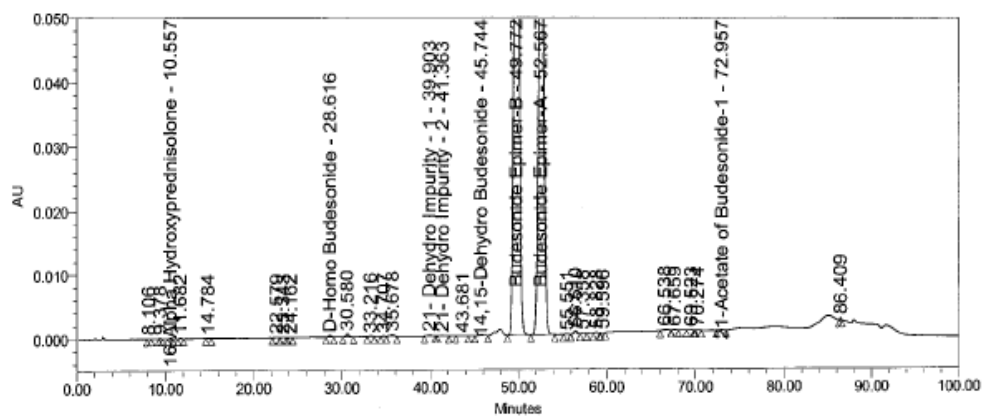


Fig 16: Sample Budesonide-Triethyl citrate Chromatogram

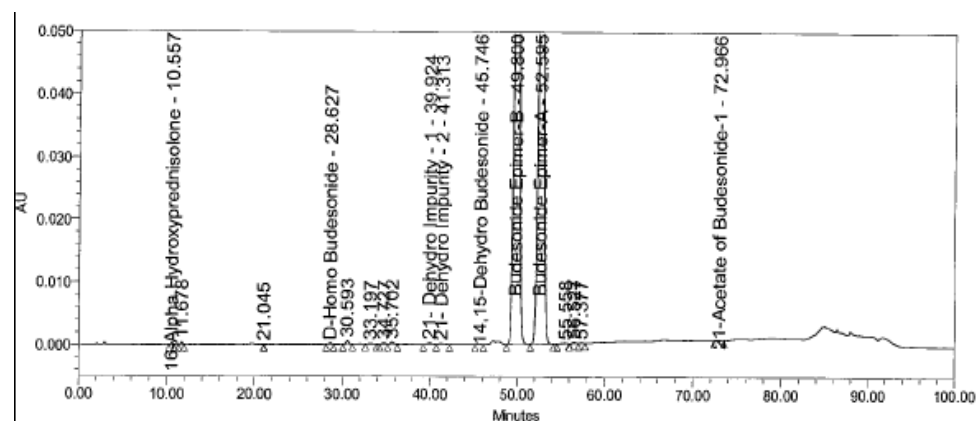


Fig 17: Sample Budesonide-Polysorbate 80 Chromatogram

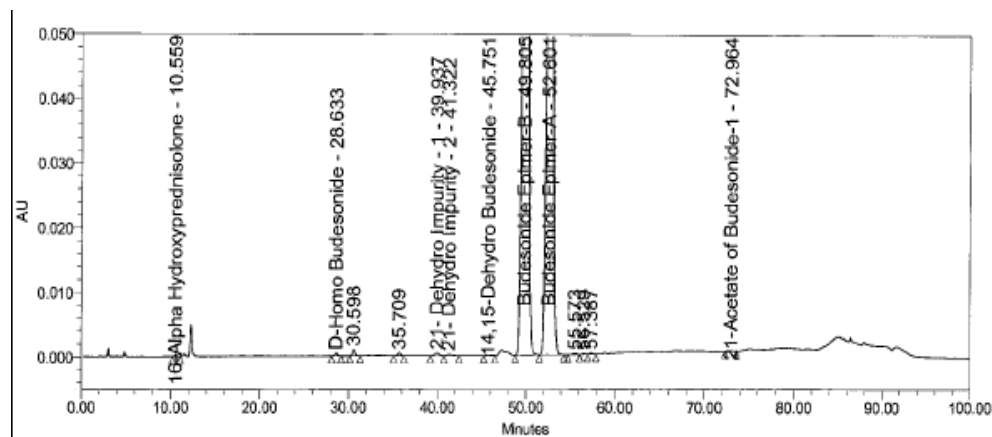


Fig 18: Sample Budesonide-HG capsule Chromatogram

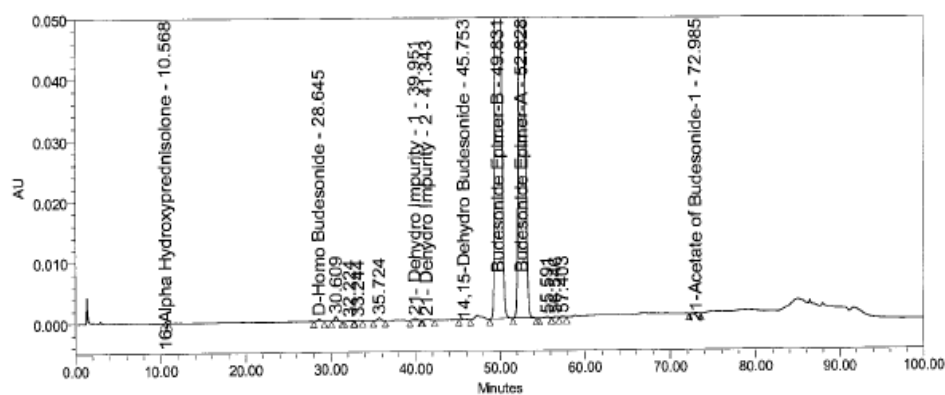


Fig 19: Sample Budesonide-placeboChromatogram

3.0 RESULTS AND DISCUSSION

In the present investigation the possible interactions between Budesonide and Excipients were evaluated using HPLC method. The HPLC method used in this investigation was Accurate, Precise, and Robust it is validated by using waters system and Nucleosil C18 column (4.6-mm × 15-cm; 5-μm packing L1). Linearity was found to be in the range of 4 to 32 μg/ml regression value was 1.0, % recovery was found to be 98.9 to 99.7% and %RSD of method precision was found to be 0.07 to 0.43%. This method was suitable for the estimation of Budesonide in bulk and Pharmaceutical formulation. The percentage of the total impurities were found to be not more than 0.4% shown in Table 5 i.e., impurities are within the limit as per ICH guidelines. Pure drug Budesonide or Budesonide in binary mixtures was stable for 30 days at 40±2°C/75±5.0%RH since there is no change in peak area or change in *R_t* and the percentage of impurities was within limits as per ICH guidelines. It can be deduced that the drug was stable in pure form or in the presence of excipients tested under these elevated temperature and Humidity conditions. Therefore these excipients were found to be compatible with Budesonide.

4.0 CONCLUSION

Many stability problems encountered during development and post commercialization can be ascribed to inadequate matching of the ingredients in dosage forms, lack of awareness of the complexities of chemical and physical interactions. Hence knowledge of drug–excipient interactions is a necessary prerequisite to the development of dosage forms that are stable and of good quality. The results of HPLC studies showed the method is suitable for the assay of Budesonide in the given modified release formulation and that there were no possible interactions between drug and selected excipients sugar spheres, Ethyl cellulose (Aquacoat ECD 30), acetyl tributyl citrate (ATBC), Methacrylic acid copolymer C dispersion (Eudragit L30D55), triethyl citrate (TEC), polysorbate

80 and *tak* during 30 days under 40°C/75%RH storage conditions. This method was useful for the estimation of drug in the formulation and also for the evaluation of relative substances in drug product.

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